Mitsubishi Corporation Life Sciences Limited

November 14, 2023

Mitsubishi Corporation Life Sciences Limited

Production Capacity Expansion at Saiki Plant of KOHJIN Life Sciences Co., Ltd.

Mitsubishi Corporation Life Sciences Limited (head office: Chiyoda-ku, Tokyo; representative

director & president: Koji Kishimoto; hereinafter, the "Company") announces the completion of a

project to expand production capacity for fermented products at Saiki Plant (Saiki City, Oita

Prefecture) of KOHJIN Life Sciences Co., Ltd. (headquarters: Chiyoda-ku, Tokyo; president and

CEO: Yoshikazu Yoshida), a production subsidiary of the Company.

Saiki Plant is the core development and production site for the Company's fermentation business.

Over the past seven decades, the plant has provided high value-added fermented products with

excellent quality for customers in a range of industries, such as foods and health foods,

pharmaceuticals, and cosmetics.

Against a backdrop of social change—such as increasing awareness of food safety, health, aging,

and achieving a sustainable society—and increasing demand for the Company's products to meet the

needs associated with such changes, the Company decided to expand production capacity at Saiki

Plant and concluded an EPC contract with Toshiba Plant Systems & Services Corporation (head

office: Kawasaki City, Kanagawa Prefecture; president and chief executive officer: Takao Konishi)

in August 2021. The completion of the project will expand Saiki Plant's production capacity for its

main products by approximately 1,000 metric tons annually.

By continuing to offer high quality, high value-added products based on its fermentation technology

as a core competence, the Company will explore flavor, health and beauty for the well-being of all

people and a sustainable global environment.

[Contact]

Savoury Ingredients Division, Mitsubishi Corporation Life Sciences Limited

Location: Toho Hibiya Building 16F, 1-2-2 Yurakucho, Chiyoda-ku, Tokyo 100-0006 Japan

Email: saiki dep@mcls-ltd.com